

Directions for Installing Angel Eyes- 04&05 **GSXR 600 & 750**

*****Please Read through ALL directions BEFORE starting. If you have any questions feel free to send an e-mail to lightningfastr1@aol.com or call Steve or Carri at 814-357-8211 (please no calls after 10:00 PM Eastern Time)**

*****If you would prefer to have your Angel Eyes installed professionally please contact Steve or Carri at the telephone number above.**

*****ATTENTION:** Be extremely careful when moving the prongs of the LEDs so that they do not break. The Angel Eyes have a life time warranty as long as they are installed by a Clegg's Innovations Technician. Other wise they are only guaranteed to work when they come out of the package.

You will need:

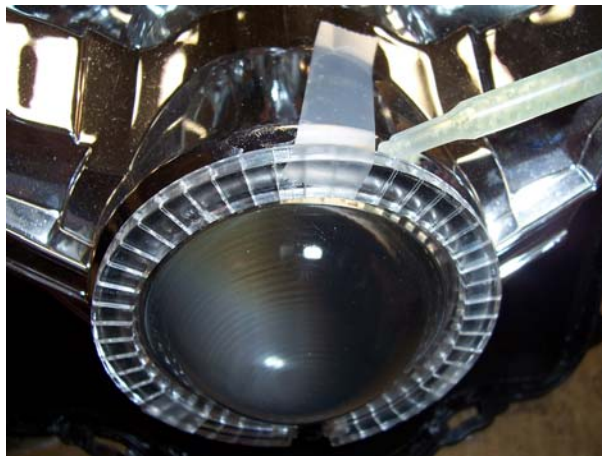
Drill	¼" drill bit
Wire Strippers	Devcon 5 minute epoxy (can find at Wal-mart)
Flat Blade Screwdriver	Fuse Block (Can get at any Wal-mart)
Pliers	3ft Red wire 18 Gauge
Gloves	3ft Black wire 18 Gauge
Oven or Heat Gun	(1) Rocker Switch (Can get at any Wal-mart)
Baking sheet (Optional)	

1. Disassemble bike to get to the headlight assembly.
2. Remove headlight assembly.
3. Remover the four (4) screws located on the back of the headlight assembly at the top.
4. Preheat oven to 250 degrees.
5. Make sure you have removed all rubber grommets and headlight bulbs.
6. Place headlight assembly in oven on baking sheet for 5-7 minutes.
7. Remove from oven and use flat blade screwdriver to lift tabs up that are located around the seal and remove lenses from the headlight assembly.

8. Drill holes for the wires using the 1/4" drill bit in the locations shown on the headlight assembly.



9. Carefully place the Angel Eye ring around the projector lens using little spots of super glue to hold it in place. Make sure you place the ring with the notched side down and the LED wires at the bottom of the projector.
10. Run a bead of Epoxy around the ring to give it a stronger hold. (See picture below)



11. Place the top piece inside the headlight lens and run a bead of epoxy across the top to adhere it to the lens. Be careful not to get the glue on the actual lens. (See Picture below)



12. Run wires through the hole you drilled in the headlight assembly.
13. Make sure that the wires are out of the way of the headlight. So that when everything is back together you will not be able to see any of the wires through the lens.
14. Place headlight lens as it fits back together on the headlight assembly.
15. Preheat oven to 250 degrees.
16. Put headlight assembly back in the oven for 5-7 minutes.
17. Take headlight assembly out of oven and crimp along the sides with pliers to ensure a good seal.
18. Let it cool
19. Remember to replace the four (4) screws in the back of the headlight assembly.
20. Run the wires for the switch from the battery, using the fuse block on the positive side with the red wire.
21. Put headlight assembly back on the bike.
22. Find a place that you would like to place your switch and mount it.
23. Connect wires to the switch.
24. Reassemble remaining parts of the bike.
25. Send a picture of your finished product to lightningfastr1@aol.com if you are able to.

Thank you and we hope that you enjoy your Angel Eyes.